

concentric cylinder viscometer, an extrapolation of the curve in Fig. 1 over an interval of merely 27°C is quite easy and reliable. From an enlargement of this figure we thus estimate  $\eta = 10^{13.2}$  poises at 240°.

In the case of glucose glass the transition region centers around 25°C and the viscosity study<sup>5</sup> previously referred to yielded a value of  $10^{13.1}$  poises at this temperature. A more recent, unpublished investigation in this laboratory also gives values ranging from  $10^{13.2}$  to  $10^{14.1}$  poises at 25°, depending on the extent of the annealing and previous working of some glassy glucose fibers. Moreover, some viscosity studies on com-

mercial inorganic glasses<sup>5</sup> have yielded values in the neighborhood of  $10^{13.7}$  poises for this transition region.

It thus appears that the *transition region* in glass-forming materials, whether these be inorganic or organic in character, or composed of only one component or of several components, can be in general identified with a viscosity of the order of  $10^{13}$  to  $10^{14}$  poises. This rule, while purely empirical at present, should be very useful in the study of amorphous solids.

<sup>5</sup> W. E. S. Turner, *The Constitution of Glass*, The Society of Glass Technology, Sheffield, England (1927), pp. 73 and 160. See also Samsoen, *Comptes rendus* 182, 517 (1926).

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## The Viscosity of Mixtures of Liquids at High Pressures<sup>1</sup>

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The effects of pressure and temperature change on the viscosity of organic, binary mixtures have been investigated by methods developed and used by P. W. Bridgman. Six mixtures have been examined over the entire concentration range at two temperatures, 30° and 75°C, and at pressures extending to 12,000 kg/cm<sup>2</sup>. The isobaric, log viscosity-concentration curves for *n*-hexane carbon disulphide, and *n*-hexane *n*-decane are linear at both temperatures, indicating that these mixtures obey Arrhenius' empirical equation for the viscosity of a binary mixture. It is believed that a comparatively simple type of interlocking among molecules occurs in these mixtures due to the effectively linear structure of the molecules and the

absence of non-uniform molecular fields such as would cause some sort of association. For the remaining mixtures: *n*-hexane diethyl ether, *n*-hexane chlorobenzene, *n*-pentane benzene, and eugenol carbon disulphide, the corresponding viscosity isobars are more complex; irregularities occur in certain regions of concentration which vary with temperature and pressure. In these latter mixtures, the interlocking at high pressures is complicated by the structural differences of the component molecules and their effects. The viscosity of *n*-decane as a function of pressure and temperature has also been investigated. Density data at atmospheric pressure and 30° are included in the paper.

TO study the effect of hydrostatic pressure on the viscosity of pure liquids, P. W. Bridgman<sup>2</sup> investigated forty-three pure liquids through a pressure range of 12,000 kg/cm<sup>2</sup> at 30° and 75°C. His data indicate that viscosity at high pressures is entirely different from that at ordinary conditions and that the "free-space" between molecules is largely decreased, crowding the molecules together in such a way that some sort of interlocking takes place. This conception

gives a possible reason for the great increase in viscosity at high pressures.

It becomes interesting to extend such measurements of viscosity at high pressures to include mixtures of liquids for it is obvious that with different kinds of molecules in mixture the interlocking can be studied more completely than for pure liquids, since it is believed that the degree of interlocking depends on the size and shape of molecules. Consequently, this paper is devoted to the effects of various pressures and temperatures on the viscosity of six liquid, organic mixtures. With the exception of *n*-decane, the pure liquids used for the mixtures have been

<sup>1</sup> This paper is a summary of a thesis presented to the Graduate School of Arts and Sciences, Harvard University in partial fulfillment of the requirements for the Ph.D. in physics (1933).

<sup>2</sup> P. W. Bridgman, *Proc. Am. Acad.* 61, 57 (1926).

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studied by Bridgman.<sup>2</sup> The viscosity of *n*-decane at 30° and 75°C through a pressure range of 6000 kg/cm<sup>2</sup> is included in this investigation. In addition to the viscosity measurements, the density-concentration data at 30°C and atmospheric pressure are recorded for completeness.

#### METHOD AND EXPERIMENTAL PROCEDURE

The method of preparing the mixtures was comparatively simple. The volume of each liquid was determined by a calibrated pipette which discharged between two graduations, and immediately after mixing, the density of the mixture at 30° was determined by a calibrated pycnometer which was fitted with ground glass caps to prevent evaporation.

The method employed in the viscosity measurements was that of Bridgman.<sup>2</sup> As the viscometer has been described previously,<sup>2, 3, 4</sup> it will suffice to recall the essentials of the instrument for the reader. It is of the falling-weight type consisting of a small cylindrical weight which is allowed to fall a few centimeters in a hollow steel cylinder of slightly larger internal diameter, the time of fall being measured electrically with a suitable timing device. In this way, the relative viscosity is measured by the time of fall. The time of fall could be found in opposite directions by enclosing the viscometer in a specially shaped pressure chamber which was connected to the remainder of the pressure apparatus in such a way that the whole assembly could be rotated through 180° by hand.

The pressure apparatus was of the type commonly used by Bridgman<sup>3</sup> in his investigations at high pressures, and was set up horizontally so that the viscometer could be rotated in a simple way. The pressures were determined as previously in this laboratory by measuring the changes of resistance of a manganin coil that was connected in the high pressure side of the press. The pressure chamber that contained the viscometer was surrounded by a constant temperature bath of water, the temperature being read on a corrected thermometer.

<sup>2</sup> P. W. Bridgman, *Physics of High Pressure*, Chap. 12, The Macmillan Co. (1931).

<sup>4</sup> E. Hatschek, *Viscosity of Liquids*, Chap. 6, Blackie and Sons (1928).

TABLE I. Densities,  $\zeta$  (in g/cm<sup>3</sup>) of mixtures of varying concentrations (in mole percent).

Conc.	Dens.	Conc.	Dens.	Conc.	Dens.	Conc.	Dens.
1. <i>n</i> -HEXANE CARBON DISULPHIDE		2. <i>n</i> -HEXANE DIETHYL ETHER		4. <i>n</i> -HEXANE CHLORO- BENZENE		5. <i>n</i> -PENTANE BENZENE	
31.8	0.959	0.0	0.701	49.0	0.851	43.8	0.748
58.2	0.802	33.1	0.682	75.5	0.975	11.5	0.837
41.1	0.890	28.3	0.685	34.0	0.787	66.2	0.693
20.2	1.043	35.4	0.679	63.0	0.914	82.4	0.657
13.4	1.110	41.8	0.673	100.0	1.098	28.0	0.787
4.9	1.190	79.8	0.662	88.4	1.042	52.3	0.725
0.0	1.244	49.7	0.673	17.6	0.722	100.0	0.672
82.9	0.702	16.5	0.692	94.6	1.074	75.1	0.617
46.4	0.856	75.5	0.662	5.1	0.678	0.0	0.869
41.1	0.890	84.1	0.659	1.8	0.667	59.2	0.707
73.5	0.738	3. <i>n</i> -HEXANE <i>n</i> -DECANE		97.3	1.087	36.2	0.765
65.1	0.771	40.1	0.687	90.0	1.050	19.8	0.809
54.7	0.816			69.6	0.945	55.6	0.716
100.0	0.654			87.4	1.036		
				92.8	1.062	6. EUGENOL CARBON DISULPHIDE	
		100.0	0.727	96.4	1.082	10.5	1.194
		70.0	0.707			28.2	1.143
		28.6	0.680	91.5	1.056	54.1	1.097
44.2	0.671	59.2	0.700	9.9	0.692	20.8	1.161
70.2	0.658	85.7	0.717	3.5	0.670	43.9	1.116
20.8	0.689	50.4	0.694	13.0	0.706	52.0	1.100
29.8	0.684	19.7	0.673	7.6	0.684	0.0	1.244
34.6	0.680	4.6	0.663	9.0	0.690	100.0	1.054
55.9	0.668	13.5	0.670	95.0	1.076	69.2	1.078
88.8	0.656	94.1	0.723	80.0	0.998	86.8	1.062
10.2	0.698	77.0	0.712	3.0	0.669	33.9	1.130
100.0	0.654	0.0	0.660	11.5	0.700	5.1	1.219
				0.0	0.660	80.0	1.067

#### DATA

The following six mixtures were studied through the entire range of concentration: *n*-hexane carbon disulphide, *n*-hexane diethyl ether, *n*-hexane *n*-decane, *n*-hexane chlorobenzene, *n*-pentane benzene, and eugenol carbon disulphide. Most of the liquids were of the best grade of Eastman and some were further purified by redistilling. Table I is a summary of the density data obtained as results of the pycnometer measurements.

The measured quantities for a viscosity determination were time of fall, pressure and temperature. The viscosity was computed from the time of fall by applying correction formulas<sup>2</sup> for the various errors caused by pressure effects. Following Bridgman, the common logarithm of the viscosity, instead of the viscosity itself, is given because of the very rapid increase of viscosity with increase of pressure. The viscosity of each mixture at atmospheric pressure at 30° was taken as unity, and the relative viscosity computed from  $\log_{10} t/t_0$ ,  $t$  being the corrected time of fall at a certain pressure and temperature, and  $t_0$  the time of fall at atmospheric pressure at 30°. The values of  $\log_{10} t/t_0$  at 30° and 75°,

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TABLE II. Viscosity of *n*-decane. Values of  $\log t/t_0$  where  $t_0$  is the time of fall at 30°C and atmospheric pressure ( $\log t_0=0.826$ ).

Pressure (kg/cm <sup>2</sup> )	Log $t/t_0$	
	30°	75°
1	0.000	0.208
500	0.184	0.005
1000	0.356	
2000	0.659	0.359
3000	0.939	0.585
4000	1.212	0.785
6000		1.163

$\log_{10} t_0$ ,<sup>5</sup> and the pressures in kg/cm<sup>2</sup> are given in Table II for *n*-decane, and with the molar concentrations in Table III for the six binary mixtures. In the course of these experiments, the viscosities of the pure liquids were redetermined and the values found to be in good agreement with those of Bridgman, the disagreement in any case not amounting to over two percent.

As Table III does not show the interesting and unusual features exhibited by these results, isobaric viscosity-concentration diagrams are given in several instances in order that the significance of the data may be better visualized.

It is difficult to estimate the error in these experiments. The total percentage error estimated for a typical mixture of *n*-hexane chlorobenzene at a pressure of 500 kg/cm<sup>2</sup> at 30° amounted to about two percent, and increased to three percent at 75°. At higher pressures these errors became less. However, on estimating that part of the error contributed by the data of Table III by considering how well the experimental points fitted a smooth curve, the maximum deviation of a plotted point from the smooth viscosity-pressure curve for the same mixture at 30° corresponded to an error of 0.5 percent in the fall time. The remaining 7 points fitted the curve within the error of drawing. The similar curve at 75° showed that all the points fitted it without any noticeable deviations. Consequently, since the greater part of the total error came from the errors in the quantities of Table III, it is reasonable to expect that the total error amounted to less than that estimated as the percentage error.

<sup>5</sup> The viscometer was not designed for high accuracy in the time of fall,  $t_0$  at atmospheric pressure; hence these values should be used with caution in further applications.

DISCUSSION OF RESULTS

(1) Viscosity of *n*-decane at various pressures and temperatures

The viscosity of *n*-pentane, *n*-hexane and *n*-octane of the methane series has been investigated under various pressure and temperature conditions by Bridgman.<sup>2</sup> The data of this paper extend these measurements to include *n*-decane. In general, the pressure coefficient of viscosity, as well as the temperature coefficient, is similar to those of the other paraffins that have been studied. The relation between the logarithm of viscosity and molecular weight is apparently simple for the members of this series at high pressures. By plotting log viscosity against molecular weight for these liquids at 4000 kg/cm<sup>2</sup> and 30°, it will be found that the points lie on a curve which closely approaches a straight line. Also, at 75° a similar curve at 6000 kg/cm<sup>2</sup> approaches linearity.

(2) Viscosity-concentration curves at constant pressure, at 30° and 75°

The isobaric viscosity-concentration curves, plotted from the data of Table III, may be conveniently divided into two classes. First, the curves for which the log relative viscosity is a linear function of the molar concentration through the entire pressure range at 30° and 75°, representing the mixtures *n*-hexane carbon disulphide and *n*-hexane *n*-decane, Figs. 1 and 2, the curves at 75° being omitted as they are qualitatively similar. Secondly, the curves of the remaining mixtures under similar conditions for which the log relative viscosity varies in a complicated way with the molar concentration, Figs. 3 to 9 inclusive.

The components of the mixtures of the first group are similar in that they are simple nonpolar liquids which would be expected to dissolve in solution without the complications due to non-uniform molecular fields. *A priori*, it might be thought that the tendency of the molecules would be toward an end-to-end arrangement, contributing to an orientation more or less parallel to the lines of flow, the viscosity being the resistance of these parallel layers of molecules

varying  
Dens.  
PENTANE  
ENZENE  
3 0.748  
5 0.837  
2 0.693  
4 0.657  
0 0.787  
3 0.725  
1 0.672  
0 0.617  
0 0.869  
2 0.707  
2 0.765  
8 0.809  
6 0.716

EUGENOL  
CARBON  
SULPHIDE  
5 1.194  
2 1.143  
1 1.097  
8 1.161  
9 1.116  
0 1.100  
0 1.244  
0 1.054  
2 1.078  
8 1.062  
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TABLE III. Viscosity of mixtures as function of concentration and pressure.

Pressure (kg/cm <sup>2</sup> )	Log $t/t_0$ 30°	Log $t/t_0$ 75°	Pressure (kg/cm <sup>2</sup> )	Log $t/t_0$ 30°	Log $t/t_0$ 75°	Pressure (kg/cm <sup>2</sup> )	Log $t/t_0$ 30°	Log $t/t_0$ 75°	Pressure (kg/cm <sup>2</sup> )	Log $t/t_0$ 30°	Log $t/t_0$ 75°
<b>1. n-HEXANE CARBON DISULPHIDE</b>											
	31.8 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.508$			58.2 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.470$							
1	0.000	0.103		0.000	0.153						
500	0.104	0.003		0.150	0.015						
1000	0.202	0.089		0.259	0.102						
2000	0.371	0.242		0.447	0.297						
4000	0.644	0.471		0.750	0.570						
6000	0.849	0.660		0.990	0.785						
8000	1.031	0.830		1.226	0.965						
10000	1.239	1.015		1.480	1.169						
	13.4 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.529$			4.9 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.537$							
1	0.000	0.141		0.000	0.117						
500	0.093	0.041		0.080	0.040						
1000	0.165	0.050		0.159	0.031						
2000	0.339	0.201		0.304	0.159						
4000	0.574	0.444		0.540	0.364						
6000	0.740	0.633		0.707	0.528						
8000	0.902	0.749		0.880	0.669						
10000	1.109	0.900		1.060	0.831						
	20.2 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.498$			46.4 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.470$							
1	0.000	0.117		0.000	0.124						
500	0.100	0.024		0.136	0.005						
1000	0.195	0.060		0.230	0.100						
2000	0.349	0.106		0.425	0.276						
4000	0.599	0.427		0.695	0.533						
6000	0.791	0.618		0.918	0.732						
8000	0.979	0.789		1.140	0.891						
10000	1.201	0.831		1.390	1.076						
	41.1 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.484$			82.9 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.452$							
1	0.000	0.132		0.000	0.111						
500	0.126	0.024		0.164	0.012						
1000	0.226	0.075		0.295	0.125						
2000	0.407	0.247		0.520	0.325						
4000	0.669	0.499		0.850	0.640						
6000	0.900	0.705		1.130	0.885						
8000	1.100	0.886		1.398	1.092						
10000	1.332	1.057		1.665	1.310						
	73.5 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.440$			54.7 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.465$							
1	0.000	0.158		0.000	0.119						
500	0.151	0.000		0.125	0.008						
1000	0.279	0.128		0.240	0.097						
2000	0.492	0.330		0.440	0.282						
4000	0.820	0.610		0.740	0.560						
6000	1.080	0.828		0.966	0.775						
8000	1.326	1.035		1.198	0.940						
10000	1.606	1.258		1.469	1.140						
	65.1 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.455$										
1	0.000	0.133									
500	0.160	0.002									
1000	0.239	0.115									
2000	0.470	0.310									
4000	0.765	0.590									
6000	1.036	0.805									
8000	1.290	1.000									
10000	1.520	1.220									
<b>2. n-HEXANE DIETHYL ETHER</b>											
	44.2 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.362$			70.2 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.398$							
1	0.000	0.054		0.000	0.113						
500	0.131	0.041		0.139	0.010						
1000	0.253	0.130		0.260	0.122						
2000	0.470	0.299		0.470	0.319						
4000	0.813	0.600		0.795	0.632						
6000	1.089	0.860		1.089	0.881						
8000	1.341	1.090		1.379	1.091						
10000	1.617	1.281		1.677	1.290						
12000		1.490			1.490						
<b>3. n-HEXANE DIETHYL ETHER—Continued.</b>											
	20.8 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.352$			29.8 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.359$							
1	0.000	0.080		0.000	0.060						
500	0.134	0.036		0.118	0.032						
1000	0.248	0.141		0.225	0.120						
2000	0.442	0.323		0.414	0.280						
4000	0.739	0.606		0.721	0.549						
6000	0.972	0.822		0.997	0.769						
8000	1.210	1.000		1.239	0.959						
10000	1.447	1.164		1.475	1.143						
12000		1.315			1.330						
	34.6 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.348$			55.9 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.371$							
1	0.000	0.005		0.000	0.110						
500	0.132	0.079		0.148	0.005						
1000	0.250	0.160		0.273	0.111						
2000	0.450	0.311		0.485	0.304						
4000	0.752	0.572		0.809	0.609						
6000	1.012	0.809		1.095	0.842						
8000	1.272	1.015		1.364	1.049						
10000	1.529	1.202		1.619	1.261						
12000		1.380			1.469						
	88.8 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.401$			10.2 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.324$							
1	0.000	0.109		0.000	0.044						
500	0.143	0.022		0.130	0.040						
1000	0.275	0.139		0.241	0.121						
2000	0.501	0.342		0.431	0.270						
4000	0.857	0.639		0.729	0.526						
6000	1.165	0.883		0.979	0.743						
8000	1.474	1.109		1.210	0.942						
10000	1.770	1.330		1.428	1.130						
12000		1.550			1.314						
	33.1 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.349$			28.3 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.346$							
1	0.000	0.094		0.000	0.095						
500	0.140	0.022		0.141	0.019						
1000	0.262	0.129		0.262	0.121						
2000	0.469	0.310		0.456	0.305						
4000	0.790	0.596		0.739	0.591						
6000	1.057	0.825		0.994	0.812						
8000	1.306	1.028		1.250	1.009						
10000	1.540	1.204		1.506	1.199						
12000		1.395			1.389						
	35.4 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.361$			41.8 mole % C <sub>6</sub> H <sub>14</sub> log $t_0 = 0.354$							
1	0.000	0.110		0.000	0.090						
500	0.129	0.009		0.133	0.012						
1000	0.247	0.120		0.253	0.110						
2000	0.450	0.313		0.456	0.295						
4000	0.771	0.605		0.764	0.601						
6000	1.049	0.830		1.055	0.860						
8000	1.320	1.039		1.340	1.089						
10000	1.601	1.244		1.629	1.300						
12000		1.450			1.491						
<b>3. n-HEXANE n-DECANE—Continued.</b>											
	85.7 mole % C <sub>10</sub> H <sub>22</sub> log $t_0 = 0.768$			50.4 mole % C <sub>10</sub> H <sub>22</sub> log $t_0 = 0.631$							
1	0.000	0.196		0.000	0.186						
500	0.199	0.016		0.187	0.010						
1000	0.362	0.110		0.350	0.120						
2000	0.642	0.367		0.620	0.379						

Pressure (kg/cm <sup>2</sup> )			Log $t/t_0$		Pressure (kg/cm <sup>2</sup> )			Log $t/t_0$		Pressure (kg/cm <sup>2</sup> )			Log $t/t_0$	
			30°	75°				30°	75°				30°	75°
4. n-HEXANE CHLOROBENZENE—Continued.														
1.8 mole % C <sub>6</sub> H <sub>5</sub> Cl      97.3 mole % C <sub>6</sub> H <sub>12</sub> log $t_0 = 0.405$ log $t_0 = 0.773$														
1	0.000	0.124	0.000	0.175	1	0.000	0.130	0.000	0.153	1	0.000	0.188	0.000	0.400
500	0.163	0.015	0.124	0.063	500	0.146	0.003	0.146	0.003	500	0.115	0.096	0.179	0.281
1000	0.304	0.135	0.241	0.043	1000	0.284	0.124	0.284	0.124	1000	0.223	0.007	0.357	0.159
2000	0.547	0.338	0.460	0.233	2000	0.540	0.330	0.540	0.330	2000	0.429	0.169	0.740	0.090
4000	0.927	0.607	0.847	0.545	4000	0.927	0.630	0.927	0.630	4000	0.819	0.491	1.572	0.611
6000	1.219	0.895	1.170	0.840	6000	1.391	0.865	1.391	0.865	6000	1.195	0.769	2.470	1.176
8000	1.504	1.160	1.504	1.180	8000	1.504	1.115	1.504	1.115	8000	1.011	1.011	1.828	1.828
90.0 mole % C <sub>6</sub> H <sub>5</sub> Cl      69.6 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.765$ log $t_0 = 0.664$														
1	0.000	0.217	0.000	0.165	1	0.000	0.130	0.000	0.153	1	0.000	0.128	0.000	0.170
500	0.116	0.095	0.116	0.043	500	0.115	0.010	0.115	0.010	500	0.079	0.048	0.095	0.066
1000	0.227	0.017	0.227	0.072	1000	0.227	0.017	0.227	0.017	1000	0.157	0.026	0.184	0.030
2000	0.440	0.215	0.440	0.266	2000	0.440	0.215	0.440	0.266	2000	0.307	0.161	0.359	0.200
4000	0.830	0.529	0.902	0.565	4000	0.830	0.529	0.902	0.565	4000	0.581	0.385	0.720	0.461
6000	1.226	0.812	1.260	0.830	6000	1.226	0.812	1.260	0.830	6000	0.817	0.583	1.112	0.653
8000	1.440	1.139	1.440	1.139	8000	1.440	1.139	1.440	1.139	8000	0.752	0.752	0.752	0.752
87.4 mole % C <sub>6</sub> H <sub>5</sub> Cl      92.8 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.730$ log $t_0 = 0.756$														
1	0.000	0.180	0.000	0.179	1	0.000	0.120	0.000	0.132	1	0.000	0.300	0.000	0.190
500	0.115	0.060	0.115	0.069	500	0.125	0.002	0.125	0.002	500	0.149	0.175	0.109	0.121
1000	0.222	0.049	0.222	0.033	1000	0.243	0.108	0.243	0.108	1000	0.293	0.053	0.216	0.051
2000	0.421	0.231	0.441	0.221	2000	0.355	0.206	0.362	0.214	2000	0.597	0.120	0.442	0.100
4000	0.797	0.504	0.872	0.528	4000	0.460	0.292	0.455	0.302	4000	1.213	0.579	0.996	0.420
6000	1.179	0.787	1.372	0.828	6000	0.656	0.446	0.614	0.454	6000	1.975	1.011	1.419	0.782
8000	1.120	1.160	1.120	1.160	8000	0.576	0.576	0.576	0.581	8000	1.480	1.480	1.210	1.210
96.4 mole % C <sub>6</sub> H <sub>5</sub> Cl      91.5 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.788$ log $t_0 = 0.745$														
1	0.000	0.190	0.000	0.175	1	0.000	0.130	0.000	0.153	1	0.000	0.438	0.000	0.080
500	0.113	0.078	0.113	0.056	500	0.130	0.054	0.130	0.054	500	0.238	0.293	0.074	0.038
1000	0.223	0.025	0.220	0.054	1000	0.260	0.080	0.260	0.116	1000	0.470	0.148	0.143	0.034
2000	0.430	0.212	0.427	0.245	2000	0.384	0.179	0.347	0.220	2000	0.934	0.148	0.273	0.150
4000	0.798	0.515	0.854	0.540	4000	0.503	0.274	0.449	0.314	4000	2.052	0.765	0.490	0.354
6000	1.123	0.820	1.322	0.839	6000	0.445	0.445	0.479	0.479	6000	1.439	1.439	0.694	0.530
8000	1.192	1.191	1.192	1.191	8000	0.445	0.445	0.479	0.625	8000	1.439	1.439	0.680	0.680
9.9 mole % C <sub>6</sub> H <sub>5</sub> Cl      3.5 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.433$ log $t_0 = 0.423$														
1	0.000	0.143	0.000	0.150	1	0.000	0.130	0.000	0.115	1	0.000	0.325	0.000	0.131
500	0.160	0.006	0.155	0.002	500	0.134	0.003	0.128	0.004	500	0.169	0.184	0.133	0.104
1000	0.310	0.135	0.304	0.130	1000	0.254	0.110	0.247	0.100	1000	0.340	0.048	0.264	0.010
2000	0.586	0.350	0.581	0.336	2000	0.359	0.212	0.359	0.195	2000	0.677	0.192	0.527	0.319
4000	1.160	0.658	1.060	0.634	4000	0.453	0.302	0.454	0.284	4000	1.334	0.642	1.090	0.697
6000	1.552	0.882	1.492	0.878	6000	0.455	0.455	0.626	0.440	6000	2.186	1.046	1.728	1.042
8000	1.177	1.165	1.177	1.165	8000	0.440	0.440	0.580	0.580	8000	1.541	1.541	1.490	1.490
13.0 mole % C <sub>6</sub> H <sub>5</sub> Cl      7.6 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.435$ log $t_0 = 0.424$														
1	0.000	0.120	0.000	0.155	1	0.000	0.136	0.000	0.175	1	0.000	0.095	0.000	0.190
500	0.136	0.004	0.136	0.002	500	0.133	0.004	0.127	0.051	500	0.075	0.022	0.102	0.011
1000	0.270	0.105	0.272	0.125	1000	0.254	0.119	0.250	0.064	1000	0.146	0.048	0.206	0.025
2000	0.510	0.294	0.505	0.331	2000	0.362	0.227	0.367	0.169	2000	0.282	0.178	0.420	0.150
4000	0.915	0.605	0.914	0.640	4000	0.470	0.325	0.480	0.267	4000	0.527	0.401	0.889	0.510
6000	1.298	0.831	1.284	0.851	6000	0.668	0.500	0.689	0.442	6000	0.754	0.580	1.395	0.880
8000	1.741	1.075	1.640	1.089	8000	0.704	0.704	0.689	0.442	8000	0.731	0.731	1.278	1.278
9.0 mole % C <sub>6</sub> H <sub>5</sub> Cl      95.0 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.428$ log $t_0 = 0.770$														
1	0.000	0.149	0.000	0.189	1	0.000	0.150	0.000	0.181	1	0.000	0.105	0.000	0.410
500	0.146	0.001	0.146	0.001	500	0.157	0.016	0.148	0.046	500	0.072	0.031	0.195	0.285
1000	0.286	0.127	0.226	0.021	1000	0.296	0.146	0.290	0.078	1000	0.141	0.036	0.394	0.159
2000	0.547	0.340	0.445	0.209	2000	0.423	0.249	0.424	0.188	2000	0.271	0.160	0.813	0.110
4000	0.997	0.650	0.855	0.519	4000	0.537	0.332	0.550	0.290	4000	0.495	0.358	1.760	0.669
6000	1.416	0.872	1.297	0.810	6000	0.537	0.467	0.550	0.290	6000	0.683	0.509	2.800	1.283
8000	1.880	1.130	1.880	1.160	8000	0.567	0.567	0.463	0.463	8000	0.622	0.622	2.018	2.018
80.0 mole % C <sub>6</sub> H <sub>5</sub> Cl      3.0 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.700$ log $t_0 = 0.425$														
1	0.000	0.190	0.000	0.145	1	0.000	0.120	0.000	0.120	1	0.000	0.120	0.000	0.120
500	0.120	0.075	0.120	0.075	500	0.126	0.001	0.126	0.001	500	0.126	0.001	0.126	0.001
1000	0.240	0.035	0.240	0.035	1000	0.251	0.110	0.251	0.110	1000	0.251	0.110	0.251	0.110
2000	0.470	0.235	0.470	0.235	2000	0.369	0.209	0.369	0.209	2000	0.369	0.209	0.369	0.209
4000	0.888	0.563	0.888	0.563	4000	0.476	0.290	0.476	0.290	4000	0.476	0.290	0.476	0.290
6000	1.319	0.841	1.319	0.841	6000	0.671	0.301	0.671	0.301	6000	0.671	0.301	0.671	0.301
8000	1.162	1.162	1.162	1.162	8000	0.671	0.301	0.671	0.301	8000	0.671	0.301	0.671	0.301
11.5 mole % C <sub>6</sub> H <sub>5</sub> Cl      11.5 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.440$ log $t_0 = 0.676$														
1	0.000	0.130	0.000	0.153	1	0.000	0.130	0.000	0.153	1	0.000	0.128	0.000	0.170
500	0.146	0.003	0.146	0.003	500	0.115	0.010	0.115	0.010	500	0.079	0.048	0.095	0.066
1000	0.284	0.124	0.284	0.124	1000	0.236	0.097	0.271	0.074	1000	0.307	0.161	0.359	0.200
2000	0.540	0.330	0.540	0.330	2000	0.363	0.195	0.399	0.181	2000	0.581	0.385	0.720	0.461
4000	0.927	0.630	0.927	0.630	4000	0.494	0.282	0.519	0.282	4000	0.817	0.583	1.112	0.653
6000	1.391	0.865	1.391	0.865	6000	0.446	0.471	0.471	0.471	6000	0.817	0.583	1.112	0.653
8000	1.115	1.115	1.115	1.115	8000	0.590	0.590	0.590	0.645	8000	0.752	0.752	0.752	0.752
43.8 mole % C <sub>6</sub> H <sub>5</sub> Cl      11.5 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.530$ log $t_0 = 0.676$														
1	0.000	0.130	0.000	0.153	1	0.000	0.130	0.000	0.153	1	0.000	0.128	0.000	0.170
500	0.115	0.010	0.115	0.010	500	0.115	0.010	0.115	0.010	500	0.079	0.048	0.095	0.066
1000	0.236	0.097	0.271	0.074	1000	0.236	0.097	0.271	0.074	1000	0.307	0.161	0.359	0.200
1500	0.363	0.195	0.399	0.181	1500	0.363	0.195	0.399	0.181	1500	0.581	0.385	0.720	0.461
2000	0.494	0.282	0.519	0.282	2000	0.494	0.282	0.519	0.282	2000	0.817	0.583	1.112	0.653
3000	0.446	0.471	0.471	0.471	3000	0.446	0.471	0.471	0.471	3000	0.817	0.583	1.112	0.653
4000	0.590	0.645	0.590	0.645	4000	0.590	0.645	0.590	0.645	4000	0.752	0.752	0.752	0.752
66.2 mole % C <sub>6</sub> H <sub>5</sub> Cl      82.4 mole % C <sub>6</sub> H <sub>5</sub> Cl      log $t_0 = 0.444$ log $t_0 = 0.375$														
1	0.000	0.120	0.000	0.132	1	0.000	0.120	0.000	0.132	1	0.000	0.300	0.000	

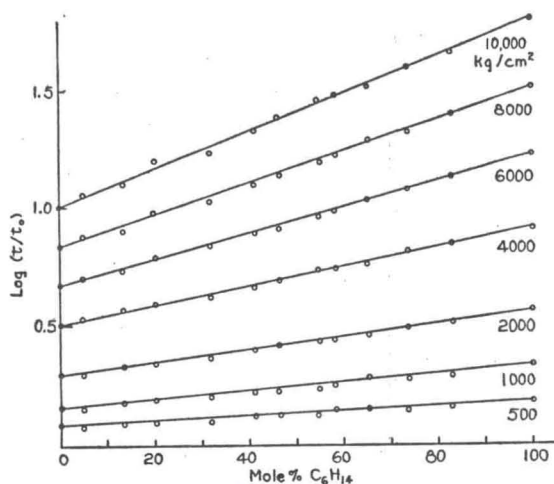


FIG. 1. Relative viscosity at 30° of *n*-hexane carbon disulphide against concentration.

slipping over each other. Raman and Krishnan<sup>7</sup> from their studies on birefringence have considered that there is a tendency for nonspherical molecules to orientate under mechanical stress within a liquid; moreover, such an arrangement is most probable for a statistical energy distribution.

Increase of pressure at constant temperature could not be expected to cause any irregularity in the orientation; rather, it should increase the uniformity of it. Bridgman's<sup>8</sup> comment on this point is applicable to the present results: "Along with the idea of molecules with shape goes the conception that at high pressures these shapes must be forced more or less to adapt themselves to each other; in other words, the molecules must begin to show traces of regular arrangement. The regularity is by no means the thorough-going regularity of a crystal in which the molecules are permanently moored to certain mean positions, the molecules of the liquid still circulate about among each other, but as they slide past each other there may be a growing tendency at higher pressures to point the long axes in the direction of relative motion, for example. This increasing order of arrangement seems not only natural, but inevitable at high pressures." Increase of temperature would tend to break up the parallel orientation by increasing the thermal agitation.

<sup>7</sup> C. V. Raman and K. S. Krishnan, *Phil. Mag.* **5**, 767 (1928).

<sup>8</sup> P. W. Bridgman, *Proc. Am. Acad.* **42**, 111 (1913).

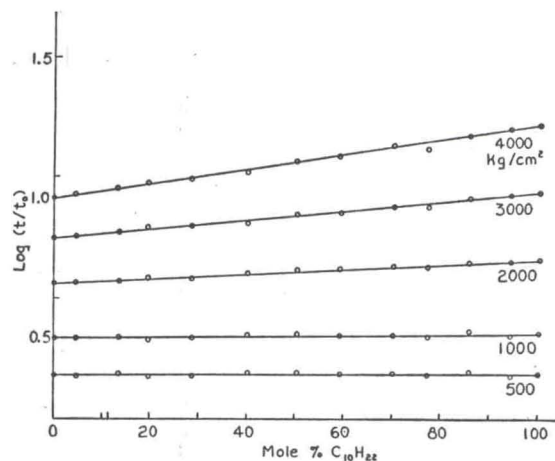


FIG. 2. Relative viscosity at 30° of *n*-hexane *n*-decane against concentration.

Under these conditions, the interlocking of molecules probably takes place in a simple way.

There have been several equations proposed for the viscosity of binary mixtures of chemically indifferent liquids

$$\eta = \eta_1^x \eta_2^{(1-x)}, \text{ Arrhenius.}^9 \quad (1)$$

$$\eta = \eta_1 x + \eta_2 (1-x), \text{ Kendall and Monroe.}^{10} \quad (2)$$

$$\varphi = \varphi_1 x + \varphi_2 (1-x), \text{ Bingham.}^{11} \quad (3)$$

$$\eta = \eta_1 + (\eta_2 - \eta_1) K_2 a_2 Z_m / K_1 a_1 (1 - Z_m) + K_2 a_2 Z_m, \text{ Ishikawa.}^{12} \quad (4)$$

$$\varphi = \varphi_1 a + \varphi_2 b - K(a-m)(v_1 - v_2), \text{ Bingham and Brown.}^{13} \quad (5)$$

$$\log \eta = m \cdot \log \eta_1 + (1-m) \log \eta_2 - \int (q_m / R \cdot T^2) dT, \text{ Lederer.}^{14} \quad (6)$$

$$L_m = xL_a + (1-x)L_b$$

$$L_m' = xL_1' + (1-x)L_2' + Cx(1-x), \text{ Cragoe.}^{15} \quad (7)$$

In these formulae,  $\eta$  is the viscosity of the mixture,  $\varphi$  the fluidity,  $\eta_1, \eta_2, \varphi_1, \varphi_2$ , the viscosities and fluidities, respectively, of the components. It has been usual to consider  $x$  as the volume,

<sup>9</sup> S. Arrhenius, *Zeits. f. physik. Chemie* **1**, 285 (1887).

<sup>10</sup> J. Kendall and K. P. Monroe, *J. Am. Chem. Soc.* **39**, 1802 (1917).

<sup>11</sup> E. C. Bingham, *J. Am. Chem. Soc.* **35**, 195 (1906).

<sup>12</sup> T. Ishikawa, *Bull. Chem. Soc. Jap.* **4**, 5 (1929).

<sup>13</sup> E. C. Bingham and D. F. Brown, *J. Rheology* **3**, 95 (1932).

<sup>14</sup> E. L. Lederer, *Kolloid-Bei.* **34-35**, 270 (1932).

<sup>15</sup> C. S. Cragoe, *Proc. World Petroleum Congress*, London **F**, 529 (1933).

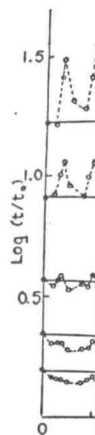


FIG. 3. Rel

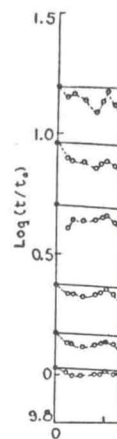


FIG. 4. Rela

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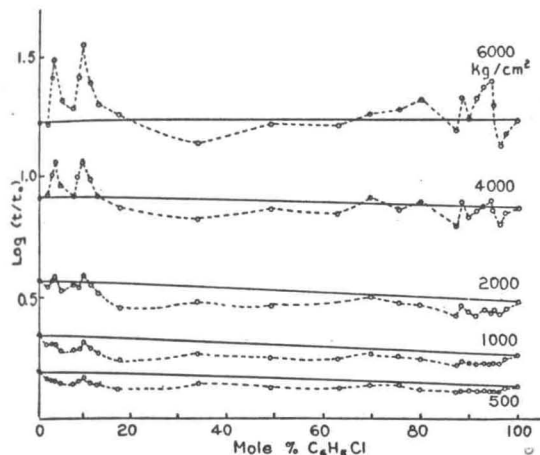


FIG. 3. Relative viscosity at 30° of *n*-hexane chlorobenzene against concentration.

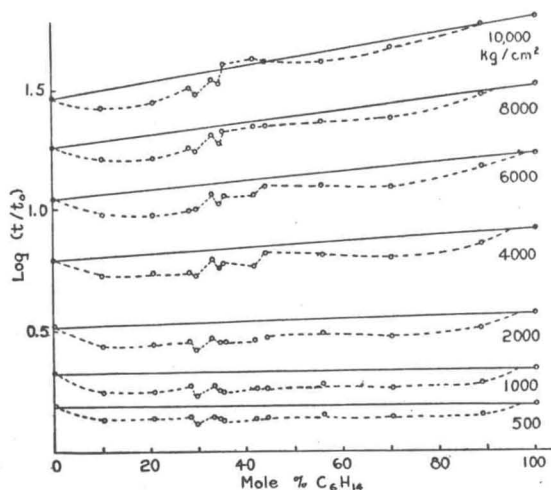


FIG. 5. Relative viscosity at 30° of *n*-hexane diethyl ether against concentration.

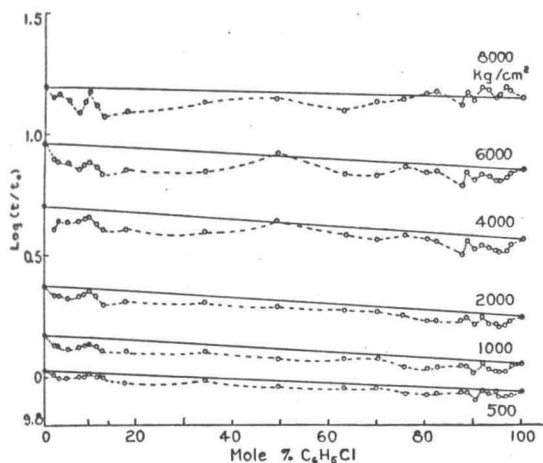


FIG. 4. Relative viscosity at 75° of *n*-hexane chlorobenzene against concentration.

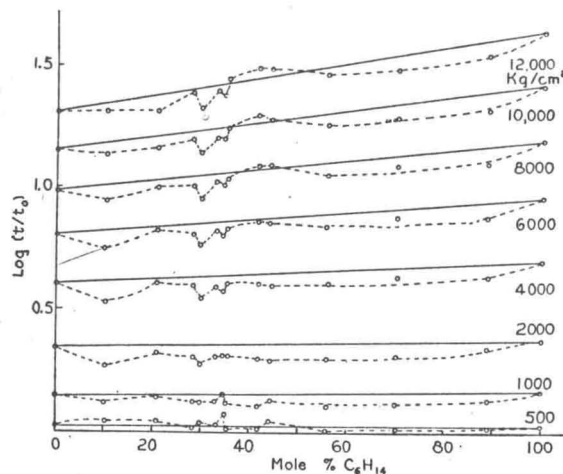


FIG. 6. Relative viscosity at 75° of *n*-hexane diethyl ether against concentration.

weight and molar fractions, indiscriminately. For an explanation of the other symbols used in Eqs. (4) to (7) the reader is referred to the original papers.

The two mixtures of the first group, *n*-hexane carbon disulphide and *n*-hexane *n*-decane, obey Arrhenius' empirical equation of mixture. In these cases, the pressure and temperature coefficients of viscosity of the components are additive in mixture, assuming no relative change in concentration with pressure and temperature change, for since

$$\eta = \eta^x \eta^{(1-x)},$$

$$\log_e \eta = x \log_e \eta_1 + (1-x) \log_e \eta_2,$$

and  $1/\eta \, d\eta/dp = x/\eta_1 (d\eta_1/dp) + 1-x/\eta_2 (d\eta_2/dp)$ ; also,  $1/t \, d\eta/dt = x/\eta_1 (d\eta_1/dt) + 1-x/\eta_2 (d\eta_2/dt)$ .

Consequently, it seems probable that the simple picture of interlocking of the long, similarly orientated molecules in these mixtures has some validity for one would not expect this type of interlocking to vary much with the concentration.

The log viscosity curves<sup>16</sup> of *n*-hexane diethyl

<sup>16</sup> Dotted lines have been drawn through the computed points while the solid straight lines in the figures represent the behavior of a mixture in which the pressure and temperature coefficients of viscosity of the components are additive. It is convenient to use these lines as bases of reference for the discussion of the actual curves.

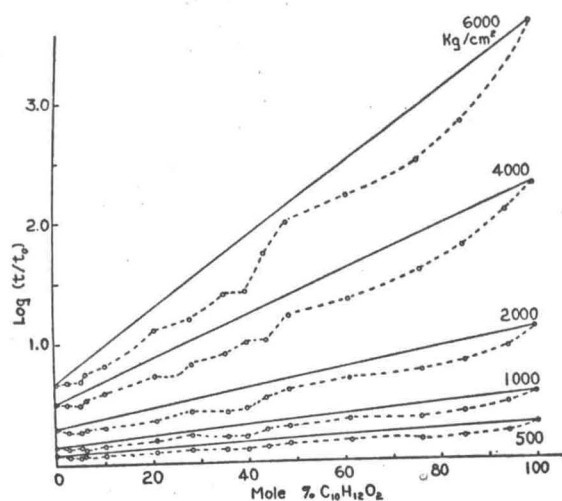


FIG. 7. Relative viscosity at 30° of eugenol carbon disulphide against concentration.

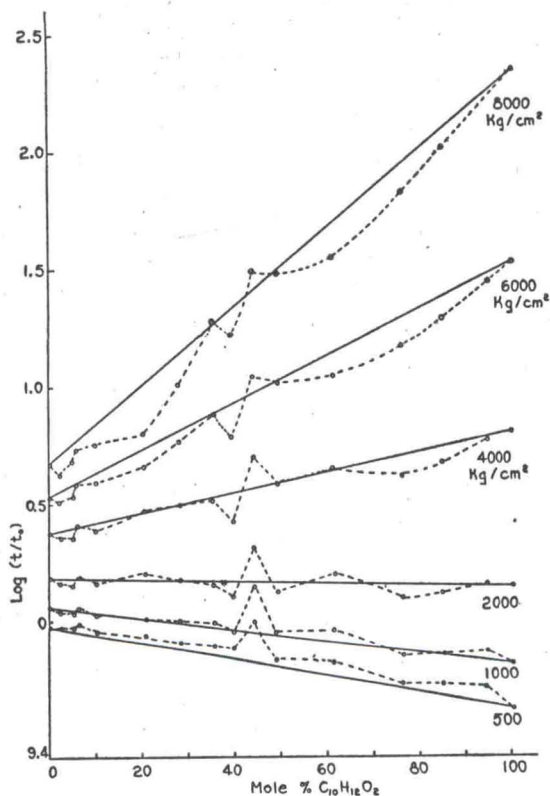


FIG. 8. Relative viscosity at 75° of eugenol carbon disulphide against concentration.

ether, *n*-hexane chlorobenzene, *n*-pentane benzene, and eugenol carbon disulphide display various kinds of irregularities which are in no way similar for these mixtures. For example, the

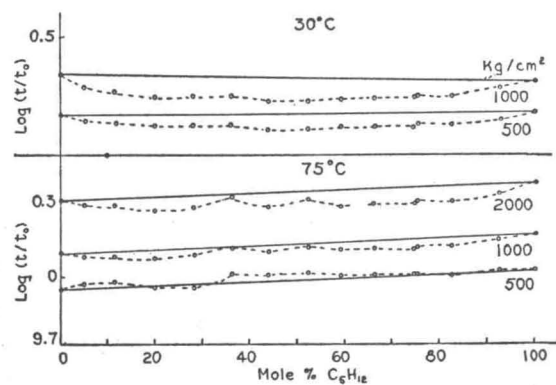


FIG. 9. Relative viscosity at 30° and 75° of *n*-pentane benzene against concentration.

peaks in the hexane chlorobenzene isobars do not appear on the corresponding pentane benzene curves; also, the same curves for hexane ether exhibit distinctive complexities. Inasmuch as these mixtures of the second group, with the exception of pentane benzene, contain a polar component, it is possible that complexes or associations of molecules will affect the results. Although the effects of association, as judged by the departures of the density-concentration curves from linearity do not seem to be significant for the viscosity of the mixtures at atmospheric pressure, the effects at high pressures may play important parts in the observed viscosity. While the final free space arrangement of the molecules depends little on whether the molecules are in a combined or free state, it is clear that the effect on viscosity will be different, for the mechanism of viscous resistance involves relative motion of interlocked structures which in turn will depend on the molecules of the mixtures.

Bridgman<sup>17</sup> in discussing association as applied to his results on water at high pressures prefers to leave open the question of whether pressure increases or decreases the amount of association, although his results suggested that pressure merely influenced the effects of association without necessarily changing the amount. Collins,<sup>18</sup> from an investigation of the infrared absorption spectra of liquids known to associate, concludes that his results indicated no change in association

<sup>17</sup> P. W. Bridgman, Proc. Am. Acad. 47, 546 (1912).

<sup>18</sup> J. R. Collins, Phys. Rev. 39, 305 (1930).

with change of degree of association. The effect of pressure, by increasing the amount of interlocking

From these results it is concluded that the interlocking is complicated by the presence of the component. The observed irregularities in Figs. 3 to 9 are due to the interlocking of the component with the other component. It is not possible to attempt to explain these irregularities by stated that the interlocking of the component is impossible to explain by mental error.

The results are significant and are classified with the results of the other mixtures, however, from the irregularities in the curves at 30° are not uniformly of the same nature which vary in amount at different pressures, at the different temperatures, and the nature of the irregularities is different from those at 30° and 75°. The effects as predicted by the interlocking would be component nature.

A complete investigation of the viscosity isotherms would show about viscosity. The irregularities seem unlikely to be due to a change of pressure. There is a temperature effect in the benzene mole fraction direction of





**Errata: The Flow Characteristics of Sewage Sludge and Other Thick Materials**

WILHELM MERKEL, *Stuttgart*  
(Physics 5, 355, 1934)

**I**N Fig. 2 of this paper there are some changes.  
The correct figure is published here.

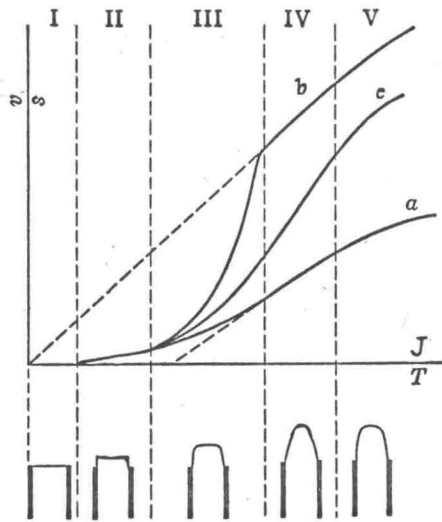


FIG. 2. The five types of flow of plastic bodies. Velocity distribution over bore of tubes.  $v$  and  $J$  are velocity and gradient in the tube.  $s$  and  $T$  are the shear and torque in the rotation viscometer. The lower part of figure shows variation in velocity across the pipe section.

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